



me&co
QUALITY, AFFORDABLE FURNITURE

ASSEMBLY INSTRUCTIONS



STUDIO SERVER

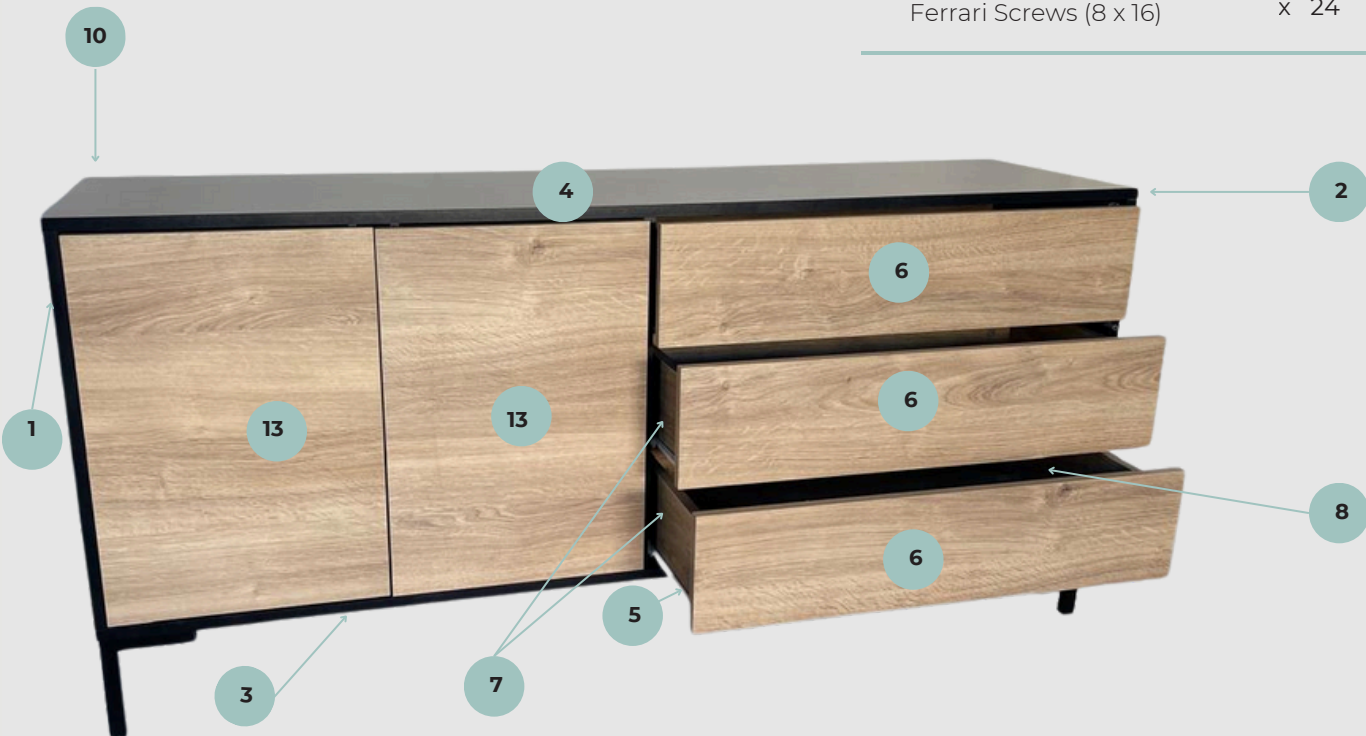
Parts List (27 parts)

1. Left Side	x 1	7. Drawer Sides	x 6
2. Right Side	x 1	8. Drawer Rear	x 3
3. Bottom Panel	x 1	9. Cleat	x 2
4. Top Panel	x 1	10. Backing 3mm	x 2
5. Drawer Bottom 3mm	x 3	11. Partition	x 1
6. Drawer Front	x 3	12. Fixed Shelf	x 1
		13. Cabinet Doors	x 2

Before you begin, make sure you have all the parts listed in the assembly guide and organise them by type and size. You will also need a star or Philip's screwdriver, and an allen key will be provided

Hardware

A	Confirmat Screws <i>(use the supplied Allen Key)</i>	x 6	
B	Allen Key	x 1	
C	Cams	x 34	
D	Cam Pins	x 34	
E	Touch Release Pistons Screws (4 x 16)	x 5 x 10	
F	T - Legs G-Screws (6 x 16)	x 4 x 16	
G	350mm Drawer Runner Sets Screws (6 x 16)	x 3 x 24	
H	Door Hinge 2 Ferrari Hinge & 2 Full Overlay Hinge Ferrari Screws (8 x 16)	x 4 x 24	



CLEANING INSTRUCTIONS

NB: Clean with a damp cloth only.

Excessive water will cause damage, voiding the warranty.



STUDIO SERVER



Body Assembly

- ▶ Screw Cam Pin (D) into Top Panel (4) and Bottom Panel (3). Insert Cams (C) into big holes on Side Left (1) Side Right (2) Partition (11) and Cleats (9) with Small arrows on Cams facing outside holes.
- ▶ Screw in Cam Pins (D) into small holes on Side Left (1), Side Right (2) and Partition (11)
- ▶ Attach touch release piston bases (E) to pre-drilled hole in Top (4) and Side Right (2) using supplied screws. Insert Pistons into bases with a downward and backwards motion clicking the piston securely into the base.
- ▶ Attach Drawer Runners (G) to Side Right (2) and Partition (11) using Phillips screwdriver - see markings on side for position of runners.
- ▶ Insert Cams (C) into Fixed Shelf (12)
- ▶ Slide Cleat (9) in between Sides (1, 2) so that the dowels align with the holes on the sides and insert and tighten Cams (C). Ensure that the Cam holes are facing to the back of the cabinet and the Cam holes in Top Cleat are facing towards the top will be inverted and the bottom cleat holes face towards where the Bottom Panel will go.
- ▶ Put Top Panel (4) with Cam Pins (D) facing upwards on a soft surface and position the previous assembly over the Cam Pins, ensuring the backing grooves on the Sides and Top align. Make sure that the dowels correspond to their respective holes in Sides, Partition and Cleats and fasten Cams.
- ▶ Rotate the assembly so that the groove for the backing is facing you. Locate Partition over the Cam Pins in the Top Panel, do not tighten the Cams at this stage. Slide Fixed shelf over Cam Pins on Side Left. Tilt partition slightly to the right and slide in Cam Pins on the partition into the provided holes in the fixed shelf. All the Cams can be securely tightened at this stage.
- ▶ Insert Backing 3mm (10) for Cabinet into back grooves. Make sure it fits into the slot in the Top panel.



Body Assembly

- ▶ Attach Bottom Panel (3) to Sides (1,2) and Partition (11) using Confirmat Screws (A) - also making sure that the dowels correspond to their respective holes in sides and partition. Also tighten the Cams on the bottom cleat that attaches to the bottom.
- ▶ Attach Legs (F) to Bottom Panel (2) using supplied Screws.
- ▶ Turn assembly onto its legs.
- ▶ Attach Hinges (G) to Doors (13) using silver screws. Screw the doors (13) to the Cabinet using the pre-drilled holes (2 x for each hinge) Use adjustable holes (larger holes on side plate) to fix doors to the cabinet side and partition. Once the door is in place and adjusted to the correct height, fix it in place with the remaining 2 x holes on the side plate. Hinges can be adjusted in 4 Directions by using set screw on hinges. Adjust the touch-release pistons so that it actuates when you press the door or drawer front. The length can be adjusted by turning the tip clockwise for lengthening or counter clockwise for shortening.



Drawer Assembly

- ▶ Place Drawer Front (6) upside down on soft surface. Screw Cam Pins (D) into small holes on Front and Sides (6, 7) using a Phillips Screwdriver. Insert Cams (C) into Large holes on Drawer Sides (7) and Drawer Rear (8)
- ▶ Fit Drawer sides to Drawer Rear using Cams (C) - Do not over tighten. Slide Drawer Bottom (12) into groove. Slide Drawer Front over Cam Pins (D) on sides and tighten Cams.
- ▶ Slide Drawer into main body by tilting on a downward angle - Make sure wheels are running **inside** the guides on the sides of the body.