



## STUDY COMBO DESK

### Parts List (12 Parts)

1. Rear Left Leg	x1	6. Desk Side	x1
2. Front Right Leg	x1	7. Plate	x1
3. Rear Right Leg	x1	8. Shelf	x4
4. Front Right Leg	x1	9. Strut	x1
5. Desk Top	x1		

### Hardware

<b>A</b>	Confirmat Screws (use the supplied Allen Key)	x 24	
<b>B</b>	Allen Key	x 1	
<b>C</b>	Brown Glides (Attached to parts - no action needed)	x 7	
<b>D</b>	Cams	x 5	
<b>E</b>	Cam Pins	x 5	
<b>F</b>	Bolt & Nut	x 1	
<b>G</b>	Covers (for covering screws)	x 28	



### Unit Assembly

#### Leg & Strut Setup:

- ▶ Lay the rear left Leg (1) and front left Leg (2) on a flat surface on their sides. Ensure that the holes closest to the edge are facing downwards.
- ▶ Position the Strut (9) flat between the two legs and align the wood guide Dowels.
- ▶ Secure the legs to the Strut using the Confirmat Screws (A).

#### 2. Shelf Installation:

- ▶ Stand 4 Shelves (8) upright between the legs (2 at the top, 2 at the bottom) and secure with Confirmat Screws. Ensure the Shelves are flush with the Legs on the surface.
- ▶ Important: Avoid using the middle holes on the legs, as these are for securing the Desktop to the Stand.
- ▶ Repeat this process for the other Legs (3 & 4).

#### 3. Desk Top Attachment:

- ▶ Position the Desk Top (5) upright between the Legs and secure with Confirmat Screws.
- ▶ Screw the Cam Pins (D) into the Desk Top and insert Cams (C) into the Plate (7) and Desk Side (6), ensuring the arrows on the Cams face the outside holes.

#### 4. Plate & Desk Side Assembly:

- ▶ Slide the Plate over the Pins and tighten the Cams.
- ▶ Slide the Desk Side over the Pins and tighten the Cams.
- ▶ Use the Bolt & Nut (F) to secure the Desk Side (6) to the Plate (7).

#### 5. Final Assembly:

- ▶ Stand the unit in an upright position.
- ▶ Use the Covers (G) to conceal any exposed screws for a polished finish.

